AlCrNX Coated

Variable Index, 5-Flute, Neck Relief, Square & Corner Radius, 40° Helix

Cutter ø	Decimal Equiv	Flute Length	OAL	Length Below Shank	Neck ø	Corner Radius	Shank ø	AlCrNX Coated Part #
1/4	.2500	3/8	2-1/2	1-1/8	.235	–	1/4	REX5500
1/4	.2500	3/8	2-1/2	1-1/8	.235	.015	1/4	REX5501
1/4	.2500	3/8	2-1/2	1-1/8	.235	.030	1/4	REX5502
1/4	.2500	3/8	2-1/2	1-1/8	.235	.060	1/4	REX5503
1/4	.2500	3/8	3	1-3/8	.235	–	1/4	REX5505
1/4	.2500	3/8	3	1-3/8	.235	.015	1/4	REX5506
1/4	.2500	3/8	3	1-3/8	.235	.030	1/4	REX5507
1/4	.2500	3/8	3	1-3/8	.235	.060	1/4	REX5508
1/4	.2500	3/8	4	2-3/8	.235	–	1/4	REX5510
1/4	.2500	3/8	4	2-3/8	.235	.015	1/4	REX5511
1/4	.2500	3/8	4	2-3/8	.235	.030	1/4	REX5512
1/4	.2500	3/8	4	2-3/8	.235	.060	1/4	REX5513
3/8	.3750	1/2	3	1-3/8	.355	–	3/8	REX5515
3/8	.3750	1/2	3	1-3/8	.355	.015	3/8	REX5516
3/8	.3750	1/2	3	1-3/8	.355	.030	3/8	REX5517
3/8	.3750	1/2	3	1-3/8	.355	.060	3/8	REX5518
3/8	.3750	1/2	4	2-3/8	.355	–	3/8	REX5522
3/8	.3750	1/2	4	2-3/8	.355	.015	3/8	REX5523
3/8	.3750	1/2	4	2-3/8	.355	.030	3/8	REX5524
3/8	.3750	1/2	4	2-3/8	.355	.060	3/8	REX5525
3/8	.3750	1/2	5	3-3/8	.355	–	3/8	REX5529
3/8	.3750	1/2	5	3-3/8	.355	.015	3/8	REX5530
3/8	.3750	1/2	5	3-3/8	.355	.030	3/8	REX5531
3/8	.3750	1/2	5	3-3/8	.355	.060	3/8	REX5532
1/2	.5000	5/8	3	1-3/8	.475	–	1/2	REX5543
1/2	.5000	5/8	3	1-3/8	.475	.015	1/2	REX5544
1/2	.5000	5/8	3	1-3/8	.475	.030	1/2	REX5545
1/2	.5000	5/8	3	1-3/8	.475	.060	1/2	REX5546
1/2	.5000	5/8	3	1-3/8	.475	.120	1/2	REX5548
1/2	.5000	5/8	4	2-1/4	.475	–	1/2	REX5551
1/2	.5000	5/8	4	2-1/4	.475	.015	1/2	REX5552
1/2	.5000	5/8	4	2-1/4	.475	.030	1/2	REX5553
1/2	.5000	5/8	4	2-1/4	.475	.060	1/2	REX5554
1/2	.5000	5/8	4	2-1/4	.475	.120	1/2	REX5556
1/2	.5000	5/8	5	3-1/4	.475	–	1/2	REX5559
1/2	.5000	5/8	5	3-1/4	.475	.015	1/2	REX5560
1/2	.5000	5/8	5	3-1/4	.475	.030	1/2	REX5561
1/2	.5000	5/8	5	3-1/4	.475	.060	1/2	REX5562
1/2	.5000	5/8	5	3-1/4	.475	.120	1/2	REX5564

Continued

NOTE: Square Tools will not cut a true square corner due to an edge prep which strengthens the cutting edge.

Tolerances	Diameter	Shank	Radius
Fractional	+0.000, -0.002	h6	+0.0015, -0.0015

For specific shank tolerance information please see page 200.

Speeds & Feeds page 198-199.
Tool application data pages 208-212.